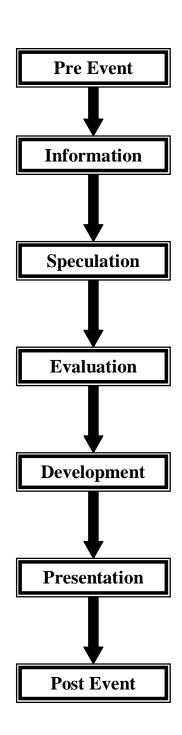
VALUE METHODOLOGY WORKSHOP FLOW CHART



- What is to be studied and why
- Determine Appropriate Team
- Location Funding
- Management Commitment
- Kickoff by Management Official
- VM Overview
- FAST Training
- FAST Chart
- Cost of Functions
- Cost of Present Method
- Creativity
- Training
- Creativity Exercise
- Brainstorming
- Analysis Training
- Advantages/Disadvantages
- Set Criteria
- Ranking
- Sponsors
- Development Training
- Record Assumptions
- Do Alternatives Work
- Do Alternatives Meet Requirements
- To Management Official
- Present Problem
- Present Process
- Present Before and After
- Present Implementation Plans
- Ask for Permission to Proceed
- Execute Plan
- Claim Savings/Improvements